

# 8GP40-060 standard

## Technical data



8GP40-060hh003klmm  
 8GP40-060hh004klmm  
 8GP40-060hh005klmm  
 8GP40-060hh008klmm  
 8GP40-060hh010klmm  
 8GP40-060hh009klmm  
 8GP40-060hh012klmm  
 8GP40-060hh015klmm  
 8GP40-060hh016klmm  
 8GP40-060hh020klmm  
 8GP40-060hh025klmm  
 8GP40-060hh032klmm  
 8GP40-060hh040klmm  
 8GP40-060hh064klmm  
 8GP40-060hh100klmm

### Gearbox

Number of gear stages	1	1	1	1	1	2	2	2	2	2	2	2	2	2	2
Gear ratio $i$	3	4	5	8	10	9	12	15	16	20	25	32	40	64	100
Nominal output torque $T_{2N}$ [Nm]	28	38	40	18	15	44	44	44	44	44	40	44	40	18	15
Max. output torque $T_{2max}$ [Nm]	45	61	64	29	24	70	70	70	70	70	64	70	64	29	24
E-stop torque $T_{2stop}$ [Nm]	66	88	80	80	80	88	88	88	88	88	80	88	80	80	80
Idle torque [Nm] at 20°C and 3000 rpm	0.15	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1
Max. average drive speed $n_{1N50\%}$ [rpm] at 50% $T_{2N}$ and S1	4500														
Max. average drive speed $n_{1N100\%}$ [rpm] at 100% $T_{2N}$ and S1	4500														
Max. drive speed $n_{1max}$ [rpm]	13000														
Max. backlash $J_1$ [arcmin]	10	10	10	10	10	12	12	12	12	12	12	12	12	12	12
Reduced backlash $J_1$ [arcmin] less than	0														
Torsional rigidity $C_{t21}$ [Nm/arcmin]	2.3	2.3	2.3	2.3	2.3	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5
Tilting rigidity $C_{2K}$ [Nm/arcmin]	0														
Max. breakdown torque $M_{2Kmax}$ [Nm]	0														
Max. radial force $F_{rmax}$ [N] for 30,000 h	340														
Max. radial force $F_{rmax}$ [N] for 20,000 h	400														
Max. axial force $F_{amax}$ [N] for 30,000 h	450														
Max. axial force $F_{amax}$ [N] for 20,000 h	500														
Operating noise $L_{pA}$ [dB(A)]	58														
Efficiency at full load $\eta$ [%]	96	96	96	96	96	94	94	94	94	94	94	94	94	94	94
Min. operating temperature $B_{Tempmin}$ [°C]	-25														
Max. operating temperature $B_{Tempmax}$ [°C]	90														
Mounting orientation	Any														
Protection	IP54														
Weight $m$ [kg]	0.9	0.9	0.9	0.9	0.9	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1
Moment of inertia $J_1$ [kgcm <sup>2</sup> ]	0.135	0.093	0.078	0.065	0.064	0.131	0.127	0.077	0.088	0.075	0.075	0.064	0.064	0.064	0.064

**NOTE – Output torque / Max. output torque:** This refers to an output shaft speed of  $n_2 = 100$  rpm and application factor  $K_A = 1$  as well as S1 operating mode for electrical machines and  $T = 30^\circ\text{C}$ , depending on the diameter of the motor shaft. The maximum output torque is only permissible for 30,000 revolutions!

**NOTE – E-stop torque:** Approved for 1000x

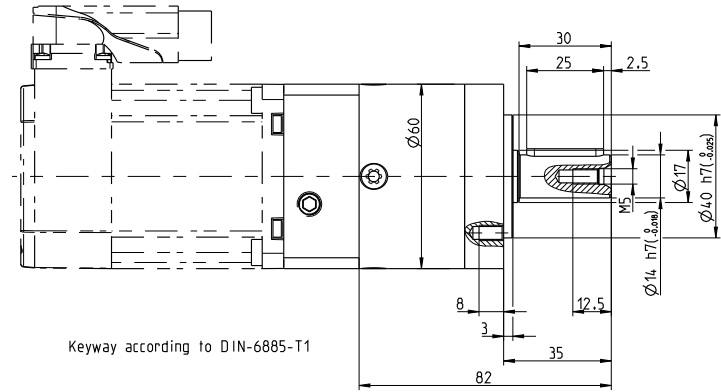
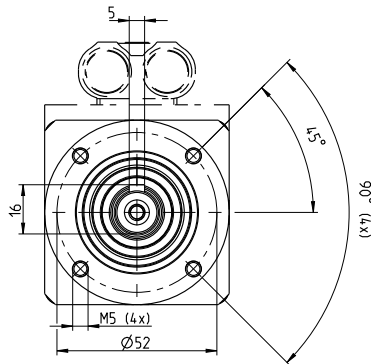
**NOTE – Axial / radial force:** With reference to the middle of the output shaft; the entries refer to an output shaft speed of  $n_2 = 100$  rpm and application factor  $K_A = 1$  as well as S1 operating mode for electrical machines and  $T = 30^\circ\text{C}$

**NOTE – Running noise:** Noise level at a distance of 1 m; at an output speed of  $n_1 = 3000$  rpm without a load;  $i = 5$

**NOTE – Operating temperature:** With reference to the middle of the housing surface

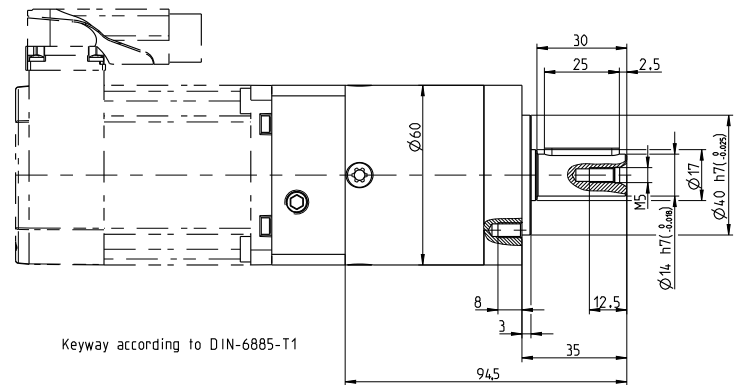
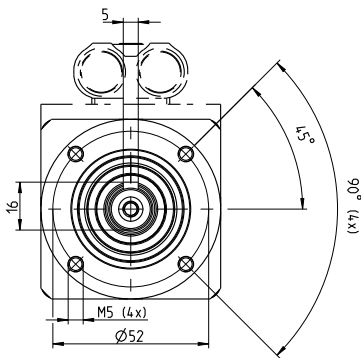
**NOTE – Weight:** Planetary gearbox including universal flange (specific weight upon request)

## 1-stage gear



Keyway according to DIN-6885-T1

## 2-stage gear



Keyway according to DIN-6885-T1

## Adapter flange - Overview of dimensions

The flange length L completes the diagram for determining the gearbox length.

8GP40-060	8LSA2	8LSA3	8LVA2	8LVA3	8JSA2	8JSA3	8JSA4	80MPD	80MPF	80MPH
Flange length L [mm]	25.5	31.2	31.1	41.3	24.2	31.2	41.3	24	24	33.2
Flange diameter Q [mm]	60	90	60	80	60	70	90	60	60	90

# 8GP40-060 standard

## Technical data



8GP40-060hh060klmm

8GP40-060hh080klmm

8GP40-060hh120klmm

8GP40-060hh160klmm

8GP40-060hh200klmm

8GP40-060hh256klmm

8GP40-060hh320klmm

8GP40-060hh512klmm

### Gearbox

Number of gear stages	3							
Gear ratio $i$	60	80	120	160	200	256	320	512
Nominal output torque $T_{2N}$ [Nm]	44	44	44	44	40	44	40	18
Max. output torque $T_{2max}$ [Nm]	70	70	70	70	64	70	64	29
E-stop torque $T_{2stop}$ [Nm]	88	88	88	88	80	88	80	80
Idle torque [Nm] at 20°C and 3000 rpm	0.1							
Max. average drive speed $n_{1N50\%}$ [rpm] at 50% $T_{2N}$ and S1	4500							
Max. average drive speed $n_{1N100\%}$ [rpm] at 100% $T_{2N}$ and S1	4500							
Max. drive speed $n_{1max}$ [rpm]	13000							
Max. backlash $J_1$ [arcmin]	15							
Reduced backlash $J_1$ [arcmin] less than	0							
Torsional rigidity $C_{t21}$ [Nm/arcmin]	2.5							
Tilting rigidity $C_{2K}$ [Nm/arcmin]	0							
Max. breakdown torque $M_{2Kmax}$ [Nm]	0							
Max. radial force $F_{rmax}$ [N] for 30,000 h	340							
Max. radial force $F_{rmax}$ [N] for 20,000 h	400							
Max. axial force $F_{amax}$ [N] for 30,000 h	450							
Max. axial force $F_{amax}$ [N] for 20,000 h	500							
Operating noise $L_{pA}$ [dB(A)]	58							
Efficiency at full load $\eta$ [%]	90							
Min. operating temperature $B_{Tempmin}$ [°C]	-25							
Max. operating temperature $B_{Tempmax}$ [°C]	90							
Mounting orientation	Any							
Protection	IP54							
Weight $m$ [kg]	1.3							
Moment of inertia $J_1$ [kgcm <sup>2</sup> ]	0.076	0.075	0.064	0.064	0.064	0.064	0.064	0.064

**NOTE – Output torque / Max. output torque:** This refers to an output shaft speed of  $n_2 = 100$  rpm and application factor  $K_A = 1$  as well as S1 operating mode for electrical machines and  $T = 30^\circ\text{C}$ , depending on the diameter of the motor shaft. The maximum output torque is only permissible for 30,000 revolutions!

**NOTE – E-stop torque:** Approved for 1000x

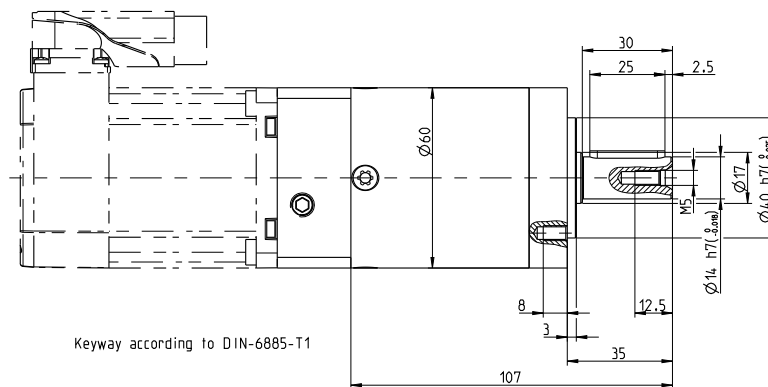
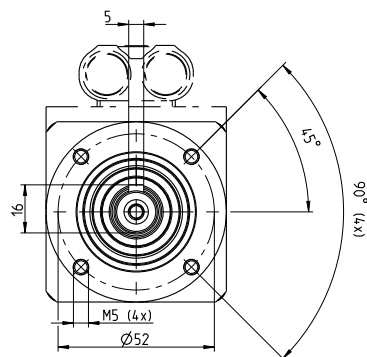
**NOTE – Axial / radial force:** With reference to the middle of the output shaft; the entries refer to an output shaft speed of  $n_2 = 100$  rpm and application factor  $K_A = 1$  as well as S1 operating mode for electrical machines and  $T = 30^\circ\text{C}$

**NOTE – Running noise:** Noise level at a distance of 1 m; at an output speed of  $n_1 = 3000$  rpm without a load;  $i = 5$

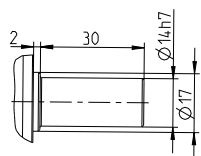
**NOTE – Operating temperature:** With reference to the middle of the housing surface

**NOTE – Weight:** Planetary gearbox including universal flange (specific weight upon request)

## 3-stage gear



## Alternative drive shaft options



## Adapter flange - Overview of dimensions

The flange length L completes the diagram for determining the gearbox length.

<b>8GP40-060</b>	<b>8LSA2</b>	<b>8LSA3</b>	<b>8LVA2</b>	<b>8LVA3</b>	<b>8JSA2</b>	<b>8JSA3</b>	<b>8JSA4</b>	<b>80MPD</b>	<b>80MPF</b>	<b>80MPH</b>
Flange length L [mm]	25.5	31.2	31.1	41.3	24.2	31.2	41.3	24	24	33.2
Flange diameter Q [mm]	60	90	60	80	60	70	90	60	60	90