

# 8GF70-200 premium

## Technical data



8GF70-200hh004kimm

8GF70-200hh005kimm

8GF70-200hh007kimm

8GF70-200hh010kimm

8GF70-200hh016kimm

8GF70-200hh020kimm

8GF70-200hh025kimm

8GF70-200hh035kimm

8GF70-200hh040kimm

8GF70-200hh050kimm

8GF70-200hh070kimm

8GF70-200hh100kimm

### Gearbox

Number of gear stages	1	1	1	1	2	2	2	2	2	2	2	2
Gear ratio $i$	4	5	7	10	16	20	25	35	40	50	70	100
Nominal output torque $T_{2N}$ [Nm]	950	950	900	750	950	950	950	950	950	950	900	750
Max. output torque $T_{2max}$ [Nm]	1520	1520	1440	1200	1520	1520	1520	1520	1520	1520	1440	1200
E-stop torque $T_{2stop}$ [Nm]	3200	3200	3200	1700	3200	3200	3200	3200	3200	3200	3200	1700
Idle torque [Nm] at 20°C and 3000 rpm	26.85	18.05	10.7	6.65	7.95	5.5	4.85	3.05	2.3	2.1	1.9	1.8
Max. average drive speed $n_{1N50\%}$ [rpm] at 50% $T_{2N}$ and S1	750	950	1250	1700	1550	1900	2050	2650	3000	3000	3000	3000
Max. average drive speed $n_{1N100\%}$ [rpm] at 100% $T_{2N}$ and S1	700	850	1150	1550	1400	1700	1900	2450	2800	3000	3000	3000
Max. drive speed $n_{1max}$ [rpm]	6000	6000	6000	6000	6500	6500	6500	6500	6500	6500	6500	6500
Max. backlash $J_i$ [arcmin]	3	3	3	3	5	5	5	5	5	5	5	5
Reduced backlash $J_i$ [arcmin] less than	1											
Torsional rigidity $C_{t21}$ [Nm/arcmin]	650	650	650	650	550	550	550	550	550	550	550	550
Tilting rigidity $C_{2K}$ [Nm/arcmin]	1150											
Max. breakdown torque $M_{2Kmax}$ [Nm]	2475											
Max. radial force $F_{rmax}$ [N] for 30,000 h	21000											
Max. radial force $F_{rmax}$ [N] for 20,000 h	23000											
Max. axial force $F_{amax}$ [N] for 30,000 h	14000											
Max. axial force $F_{amax}$ [N] for 20,000 h	16000											
Operating noise $L_{pA}$ [dB(A)]	68											
Efficiency at full load $\eta$ [%]	98	98	98	98	95	95	95	95	95	95	95	95
Min. operating temperature $B_{Tempmin}$ [°C]	-25											
Max. operating temperature $B_{Tempmax}$ [°C]	90											
Mounting orientation	Any											
Protection	IP65											
Weight $m$ [kg]	28.3	28.3	28.3	28.3	32	32	32	32	32	32	32	32
Moment of inertia $J_1$ [kgcm <sup>2</sup> ]	45.173	36.268	28.706	24.718	10.876	9.208	8.852	7.652	7.084	6.995	6.922	6.88

**NOTE – Output torque / Max. output torque:** This refers to an output shaft speed of  $n_2 = 100$  rpm and application factor  $K_A = 1$  as well as S1 operating mode for electrical machines and  $T = 30^\circ\text{C}$ , depending on the diameter of the motor shaft. The maximum output torque is only permissible for 30,000 revolutions!

**NOTE – E-stop torque:** Approved for 1000x

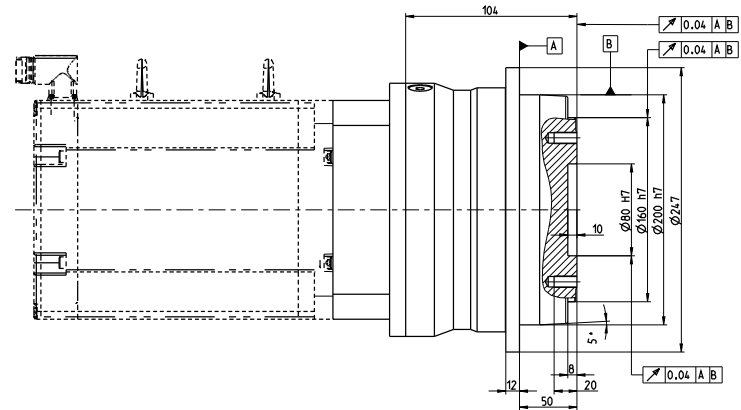
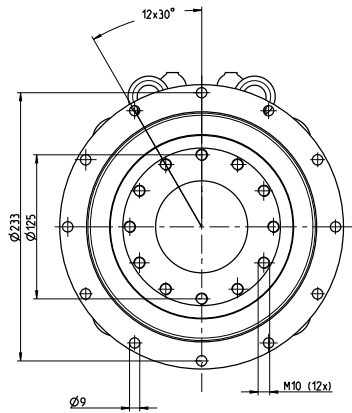
**NOTE – Axial / radial force:** With reference to the middle of the output shaft; the entries refer to an output shaft speed of  $n_2 = 100$  rpm and application factor  $K_A = 1$  as well as S1 operating mode for electrical machines and  $T = 30^\circ\text{C}$

**NOTE – Running noise:** Noise level at a distance of 1 m; at an output speed of  $n_1 = 3000$  rpm without a load;  $i = 5$

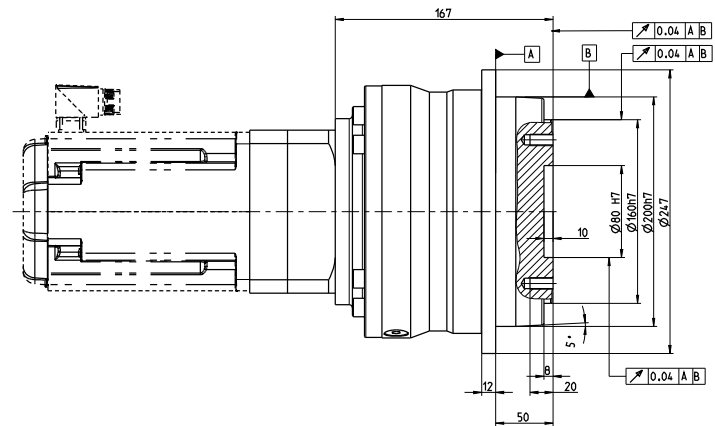
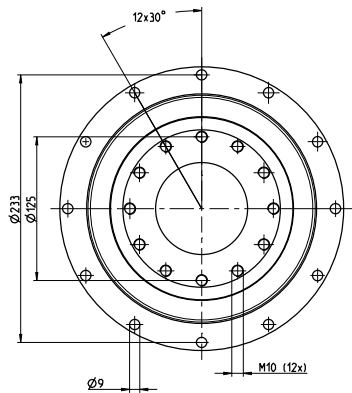
**NOTE – Operating temperature:** With reference to the middle of the housing surface

**NOTE – Weight:** Planetary gearbox including universal flange (specific weight upon request)

## 1-stage gear



## 2-stage gear



## Adapter flange - Overview of dimensions

The flange length L completes the diagram for determining the gearbox length.

8GF70-200	8LSA/C4	8LSA/C5	8LSA/C6	8LSA/ C7(3-5)	8LSA/ C7(6-8)	8LSA/ C83/84	8LSA/ C85/86	8JSA5	8JSA6	8JSA7	8LSN4	8LSN5
<b>One-stage</b>												
Flange length L [mm]	---	68	68	68	88	88	118	68	68	88	---	68
Flange diameter Q [mm]	---	210	210	210	210	240	240	210	210	210	---	210
<b>Two-stage</b>												
Flange length L [mm]	50.5	50.5	50.5	60.5	82	82	112	50.5	60.5	82	50.5	50.5
Flange diameter Q [mm]	152	150	210	210	210	240	240	150	150	210	150	150